

The World's Finest Portable Rollforming Equipment





SSH[™]
Roof Panel Machine



Commercial / Residential Roof Panel Machine

The high performance solution to your residential and light commercial needs.

Nine panel profiles in variable widths, multiple gauges and various material types.

	STANDARD FEATURES						
	Polyurethane Drive rollers		Mechanically-seamed profiles include 1 single-lock hand seamer				
	Power Interruption Safety Circuit	•	Runs up to 24 gauge steel				
	Hydraulic Drive and Shear	•	Length Control Limit Switch				
	Choice of: Quick-Change™ Power-Pac™- Gas or Electric		Welded Tubular Steel Frame				
•	Choice of: PLC or AMS batch/length controller (included)		Push Button Run/ Jog Controls				
•	Choice of: EZE-Change™ Profile Roller System		UL 90 Rated Panels (must be certified by UL for recognition)				
•	Choice of: 1 Pair of Bead, Pencil, Striation, or V-Rib Rollers	•	Industry's Best Warranty				

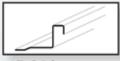
OPTIONS		
TR12 – 12,000 lb. (5,500 kg) Capacity NATM Compliant Tandem Axle Trailer, with Crane Lifting Eyes, Four-Drop Foot Stabilizing Jacks and Elec. Brakes with Breakaway Kit	QCPP-E-5 – 5 Hp, 220VAC, 50 Hz, 1Ph, 21 Amps	
DR1 – Machine Mounted Dual Overhead Reel Rack	QCPP-E-6 – 5 Hp, 220VAC, 60 Hz, 1Ph, 20 Amps	
CVR-SSH – Machine Cover	QCPP-G – 16 Hp Electric Start Engine	
DR01-EX – Expandable Arbor (16" to 20" ID) (400mm to 500mm)	ROS10 – 10' (3m) sections of variable height run out table	
FSD1 – Single Free Standing Decoiler	RR1 – Bead Rollers	
HMTH – Hot Melt Sealant System Interface	RR3/5 – V-Rib Rollers (Large/Small)	
QCPP-E-1 – 7.5 Hp, 220VAC, 60 Hz, 3Ph, 18 Amps	RR2/4 – Pencil Rib Rollers (Large/Small)	
QCPP-E-3 – 5 Hp, 380VAC, 50 Hz, 3Ph, 8 Amps	RR6 – Striation Rollers	
QCPP-E-4 – 7.5 Hp, 460VAC, 60 Hz, 3Ph, 9 Amps	REM-4-A – 4-Button Wireless Remote Control	

	SPECIFICATIONS						
	PANEL MACHINI Length Width Height Weight	12' 10" (3.9m) 5' (1.5m) 4' 3" (1.3m) w/ Over Head Rack 2' 0" (.6m) w/o Over Head Rack 3725 lbs. (1220kg) - Max. Weight	MATERIALS FORMEDPainted SteelPainted AluminumCopper	28 ga. to 24 ga. (0.4mm to 0.6mm (painted, galvanized, aluminized) m .027" to .040" (0.7mm to 1.0mm) 16 oz. to 20 oz. 3/4 Hard (0.5mm to 0.7mm)			
	ON TRAILER Length Width Height Weight	17' 6" (5.3m) 7' (2.1m) 6' 3" (1.9m) with reel 5275 lbs. (2130kg)		wered, Infinitely Adjustable, Hardened and Dies, Panel Recognition Safety			
• 14" to 24" (355mm to 610mm)			Hydraulically Driven Polyurethane Rollers				
1	SHED PANEL WID 10" to 20" (254m)		SPEED 60 ft./min (18m/min) Approx.				

PROFILES					
U-Panel	1/2" to 1-1/2" high (12.7mm or 38.1mm)				
SSH100*†	1" high x 1/2" wide (25.4mm x 12.7mm) mechanically seamed panel. Includes a hand seamer.				
SSH150*†	1-1/2" high x 1/2" wide (38.1mm x 12.7mm) mechanically seamed panel. Includes a hand seamer.				
SSH450/450SL*	1-1/2" high x 1/4" wide (38.1mm x 12.7mm) snap clip panel / snap lock panel				
FFH100	1" snap seam (25.4mm) with slotted fastener flange for clipless installation. Includes clip relief rollers and automatic "no chip" rotary slotter.				
FFH150	1 - 1/2" snap seam (38.1mm) with slotted fastener flange for clipless installation. Includes clip relief rollers and automatic "no chip" rotary slotter.				
SSHBP	1" or 1-1/2" leg (25.4 or 38.1mm) Bermuda Panel				

- * Can make U-Panel † Suitable for Zinc
- All roller systems include shear dies & clip relief rollers.
- SSH100, SSH150, SSH450/450SL and SSHBP Roller Systems all use identical left side roller sets.
- FFH100 and FFH150 also share identical left side roller sets.
- If you purchase or own one of these roller systems, you can add any of the right side systems at a reduced price!

Rib Roller Options











w/ Clip Relief

w/ Bead Ribs

w/ Pencil Ribs

w/V Ribs

w/ Striation Ribs

Panel **Profiles**





SSH100 Mech. Seamed 1"







U Panel 1/2 - 1-1/2"

SSH150 Mech. Seamed 1-1/2"

SSH450 1-1/2" Snap Clip

SSH450SL 1-1/2"Snap Lock

FFH100 1" Fastener Flange





SSHBP 1" & 1-1/2" Bermuda Panel



UL mark not recognized until certified by UL

Options



Machine w/Cover



Expandable Arbor



Quick Change Power Pack** (Gas or Electric)



Run Out Table



4-Button Wireless Remote Control (start, stop, FWD, REV)



Standard Trailer



Free Standing Decoiler (Arbor NOT Included)

Warranty

- · Three years parts / Three years labor (including electrical)
- · Limited lifetime separation on drive rollers
- · Limited lifetime on stainless steel forming rollers

U.S. PATENT NO. 6,772, 616 U.S. PATENT(S) PENDING